



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-1800
Job Sheet 178622



Part No: SWA10A-1800

Job Qty: 20 ea

DAS

Part Name: Cover

23

21

9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA10A-1800 Rev 2 IPP Rev A 17.12.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Machining		JB 18-08-02
110	Mori Seiki	20 pcs	6/15/18	6/15/18	0.00	5.00	MORI SL2500Y		JB 18-08-02
120	QC	20 pcs	6/15/18	6/15/18	0.00	0.00	QC2		JB 18-08-02
130	QC	20 pcs	6/15/18	6/15/18	0.00	0.00	QC8		JB 18-08-02
140	Packaging	20 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3		JB 18-08-02
150	QC21-SA	20 Ea	6/15/18	6/15/18	0.00	0.00	QC21		JB 18-08-02

Part Op Descriptions: 110 - 1-Machine as per folio FB712 FOLIO REV: _____ DWG REV: _____ 2-Debur AUG 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H1150-R4.000	17-4 SS H1150 Round Bar 4.000"	.7500 ft (.0375 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H1150-R4.000	1	6	0

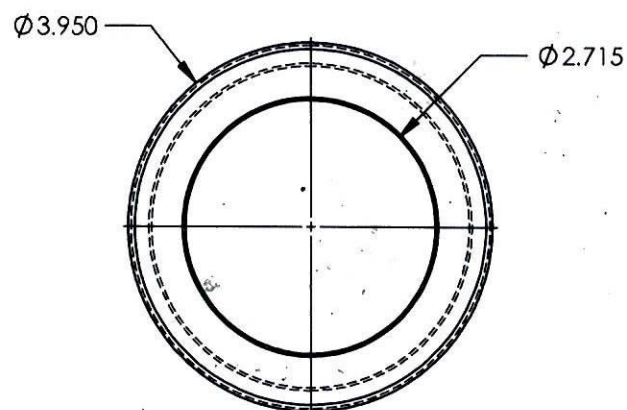
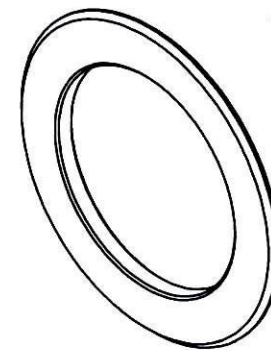
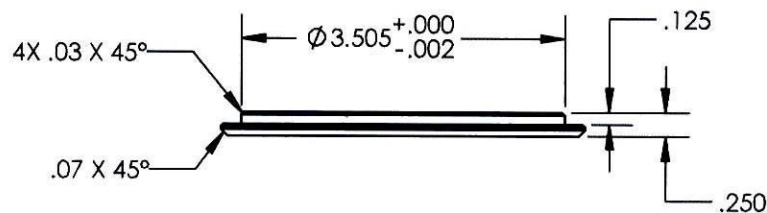
Part Specifications

Specifications could not be found.

Plex 6/5/18 9:36 AM Dart.lajeunesse.marie

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
2	AS DRAWN BY CANAM	11/13/2012	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 178622 MJS
180605

 RED BARN MACHINE	
TITLE COVER	
DWG NO. SWA10A-1800	REV 2
MAT'L S.S. 17-4	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	APPROVED <i>D Weil</i>
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH
	SPEC
	USED ON MODEL
SCALE 1:2	DATE 2/27/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-1800	1	COVER	S.S. 17-4	



Container No: S099112



Part: SWA10A-1800

Job No: 178622

Serial No/Batch: S099112

Revision: 2

Inspector:

Exp Date:

Instructions:

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Date: 08/03/18